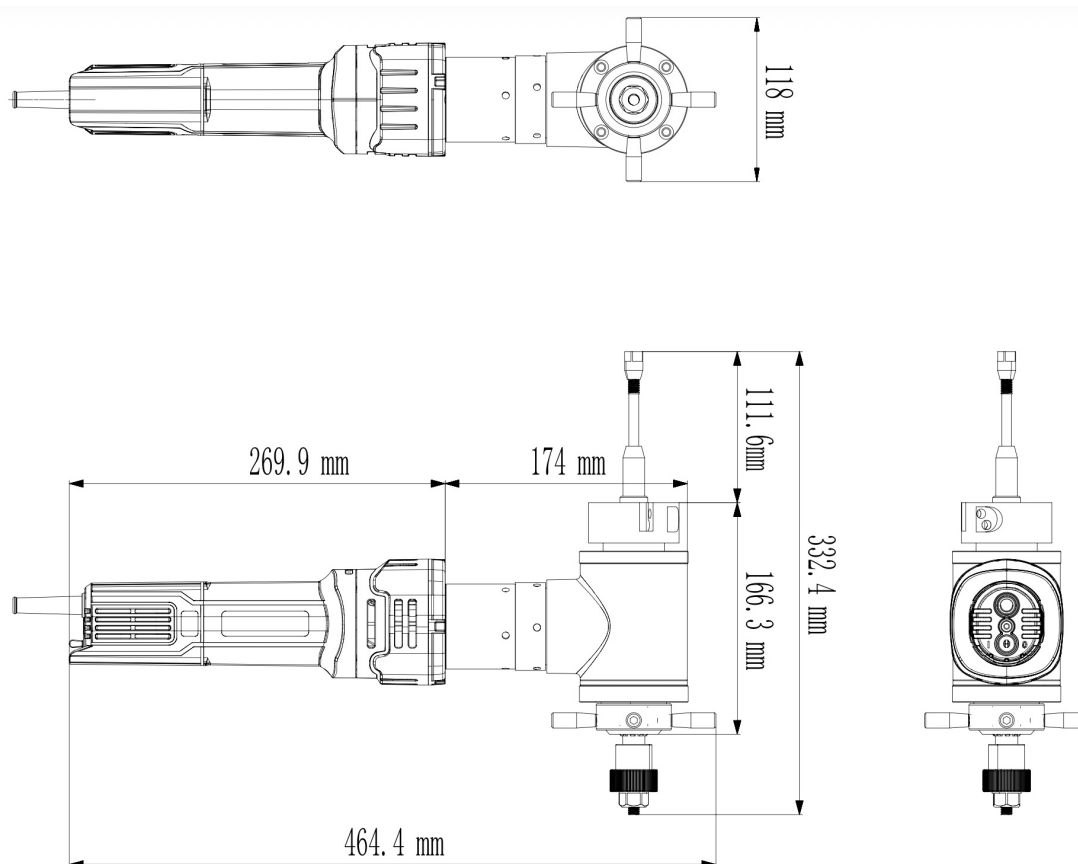


Stinger 28E - Technical sheet

Dimensions - List of compensation blocks

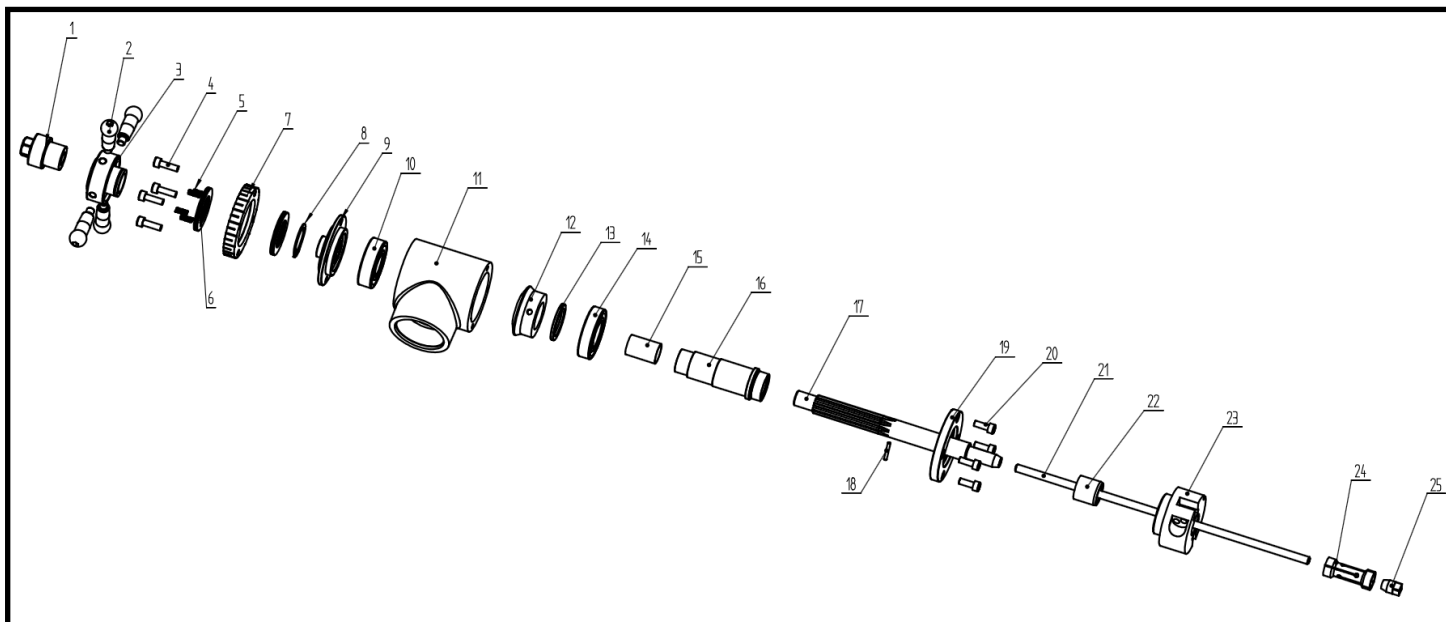
Exploded Drawing - List of Spare Parts

Model	Working range ID - OD:	Maximal Wall Thickness	Tool feeding	Power	Weight
Stinger 28E	18-28mm(OD max.50mm) 0.7" - 1.1"(OD max. 1.96")	15mm	22mm	1200W	10 kg (22 lb)



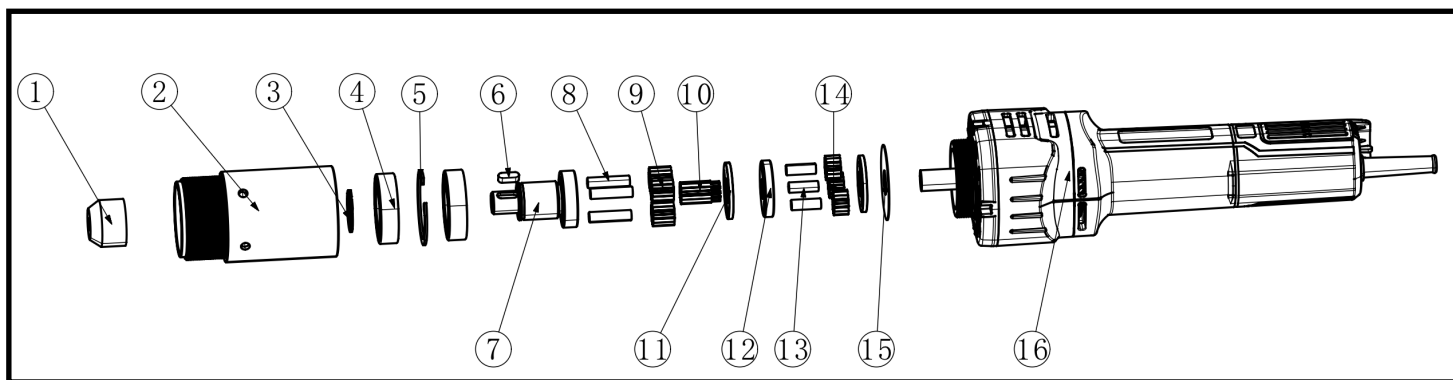
Compensation blocks - Stinger 28E - (Part position 25.)

Inside diameter	Block
Ø18mm (.70")	# 01.
Ø19mm (.74")	# 02.
Ø20mm (.78")	# 03.
Ø21,5mm (.84")	# 04.
Ø23mm (.90")	# 05.
Ø24,5mm (.96")	# 06.
Ø26mm (1.02")	# 07.
Ø27mm (1.06")	# 08.



Stinger 76E - main body (01)

Number	Pos	Part Name	Pcs	Number	Pos	Part Name	Pcs
30011.01.01	1	Expanding Nut	1	30011.01.20	20	Screw	4
30011.01.02	2	Handle	4	30011.01.21	21	Pull Rod	1
30011.01.03	3	Feed Wheel	1	30011.01.22	22	Copper Sleeve	1
30011.01.04	4	Screw	4	30011.01.23	23	Tool holder	1
30011.01.05	5	Spring	4	30011.01.24	24	Swell Clamp 18	1
30011.01.06	6	Bearing	2	30011.01.25	24	Swell Clamp 19	1
30011.01.07	7	Top Cover	1	30011.01.26	24	Swell Clamp 20	1
30011.01.08	8	Washer	1	30011.01.27	24	Swell Clamp 21.5	1
30011.01.09	9	Spline Sleeve	1	30011.01.28	24	Swell Clamp 23	1
30011.01.10	10	Bearing	1	30011.01.29	24	Swell Clamp 24.5	1
30011.01.11	11	Machine Body	1	30011.01.30	24	Swell Clamp 26	1
30011.01.12	12	Big Bevel Gear	1	30011.01.31	24	Swell Clamp 27	1
30011.01.13	13	Washer	1	30011.01.32	25	Nut	1
30011.01.14	14	Bearing	1				
30011.01.15	15	Copper Sleeve	1				
30011.01.16	16	Expanding Nut	1				
30011.01.17	17	Spline Shaft	1				
30011.01.18	18	Pin	1				
30011.01.19	19	Bottom Cover	1				



Stinger 28E - motor parts (02)

Number	Pos	Part Name	Pcs
30011.02.01	1	Small Bevel Gear	1
30011.02.02	2	Internal Gear Ring	1
30011.02.03	3	Washer	1
30011.02.04	4	Bearing	2
30011.02.05	5	Washer	1
30011.02.06	6	Pin	1
30011.02.07	7	Output shaft	1
30011.02.08	8	Pin	3
30011.02.09	9	Gear	3
30011.02.10	10	Gear Shaft	1
30011.02.11	11	Support Plate	2
30011.02.12	12	Planetary Carrier	1
30011.02.13	13	Pin	3
30011.02.14	14	Gear	3
30011.02.15	15	Washer	1
30011.02.16	16	Motor (230V, 50Hz)	1